



# WBI Tech Tip

## HELPFUL HUB UNIT INSTALLATION TIPS

Remove all foreign debris such as rust and road grime with a wire wheel or brush from the threads then lubricate **BEFORE** axle nut removal.

After bearing removal clean splines and face removing all foreign debris to ensure a proper fit to the new bearing.



WBI recommends using a new axle nut each time a bearing is replaced. If the old nut is to be used, **BEFORE** the new bearing is installed, install the old nut on the shaft. Make sure it will travel the entire thread length with the same force. If a locking nut is used the force should be the same after the lock is engaged. Should the nut not travel the thread length, or requires a lot more force, a new nut should be used and the threads inspected for damage.

